

Whirly Bits



7/8" x 3-1/4" Hex Shank

Model No.	Length Under Collar	Size	Drill Depth
546	9"	5/8"	6"
546-12	12"	5/8"	9"
546-18	18"	5/8"	15"
546-24	24"	5/8"	21"
550	9"	3/4"	6"
550-12	12"	3/4"	9"
550-18	18"	3/4"	15"
550-24	24"	3/4"	21"
550-30	30"	3/4"	27"
551	9"	7/8"	6"
551-12	12"	7/8"	9"
551-18	18"	7/8"	15"
551-24	24"	7/8"	21"
551-30	30"	7/8"	27"
552	9"	1"	6"
552-12	12"	1"	9"
552-18	18"	1"	15"
552-24	24"	1"	21"
552-30	30"	1"	27"
553-12	12"	1-1/8"	9"
553-18	18"	1-1/8"	15"
553-24	24"	1-1/8"	21"
553-30	30"	1-1/8"	27"
554-12	12"	1-1/4"	9"
554-18	18"	1-1/4"	15"
554-24	24"	1-1/4"	21"
554-30	30"	1-1/4"	27"
555-12	12"	1-3/8"	9"
555-18	18"	1-3/8"	15"
555-24	24"	1-3/8"	21"
555-30	30"	1-3/8"	27"
556-12	12"	1-1/2"	9"
556-18	18"	1-1/2"	15"
556-24	24"	1-1/2"	21"
556-30	30"	1-1/2"	27"

7/8" x 4-1/4" Hex Shank

Model No.	Length Under Collar	Size	Drill Depth
546SP	9"	5/8"	6"
546-12SP	12"	5/8"	9"
546-18SP	18"	5/8"	15"
546-24SP	24"	5/8"	21"
547	9"	3/4"	6"
547-12	12"	3/4"	9"
547-18	18"	3/4"	15"
547-24	24"	3/4"	21"
547-30	30"	3/4"	27"
548CD	9"	7/8"	6"
548-12	12"	7/8"	9"
548-18	18"	7/8"	15"
548-24	24"	7/8"	21"
548-30	30"	7/8"	27"
549	9"	1"	6"
549-12	12"	1"	9"
549-18	18"	1"	15"
549-24	24"	1"	21"
549-30	30"	1"	27"
553-12SP	12"	1-1/8"	9"
553-18SP	18"	1-1/8"	15"
553-24SP	24"	1-1/8"	21"
553-30SP	30"	1-1/8"	27"
554-12SP	12"	1-1/4"	9"
554-18SP	18"	1-1/4"	15"
554-24SP	24"	1-1/4"	21"
554-30SP	30"	1-1/4"	27"
555-12SP	12"	1-3/8"	9"
555-18SP	18"	1-3/8"	15"
555-24SP	24"	1-3/8"	21"
555-30SP	30"	1-3/8"	27"
556-12SP	12"	1-1/2"	9"
556-18SP	18"	1-1/2"	15"
556-24SP	24"	1-1/2"	21"
556-30SP	30"	1-1/2"	27"



1" x 4-1/4" Hex Shank

Model No.	Length Under Collar	Size	Drill Depth
550-12SPL	12"	3/4"	9"
550-18SPL	18"	3/4"	15"
550-24SPL	24"	3/4"	21"
550-30SPL	30"	3/4"	27"
551-12SPL	12"	7/8"	9"
551-18SPL	18"	7/8"	15"
551-24SPL	24"	7/8"	21"
551-30SPL	30"	7/8"	27"
552-12SPL	12"	1"	9"
552-18SPL	18"	1"	15"
552-24SPL	24"	1"	21"
552-30SPL	30"	1"	27"
553-12SPL	12"	1-1/8"	9"
553-18SPL	18"	1-1/8"	15"
553-24SPL	24"	1-1/8"	21"
553-30SPL	30"	1-1/8"	27"
554-12SPL	12"	1-1/4"	9"
554-18SPL	18"	1-1/4"	15"
554-24SPL	24"	1-1/4"	21"
554-30SPL	30"	1-1/4"	27"
555-12SPL	12"	1-3/8"	9"
555-18SPL	18"	1-3/8"	15"
555-24SPL	24"	1-3/8"	21"
555-30SPL	30"	1-3/8"	27"
556-12SPL	12"	1-1/2"	9"
556-18SPL	18"	1-1/2"	15"
556-24SPL	24"	1-1/2"	21"
556-30SPL	30"	1-1/2"	27"